

### TYPE

Flow agent and defoamer based on a modified silicone oil, for air drying and stoving coating systems

### FORM OF DELIVERY (f.o.d.)

#### Active substance

approx. 50 %

#### Appearance

light yellow, clear, low viscous liquid

### PRODUCT DATA

#### Determined per batch:

**Iodine Colour Number DIN 6162**  
iodine colour number

<= 5

**Refractive Index DIN 53491**  
refractive index  
(20 °C)

1,4420 - 1,4500

#### Not continually determined:

**Density (Liquids) DIN EN ISO 2811-2**  
density  
approx.  
(20 °C)

[g/cm<sup>3</sup>] 0,85

**Flash Point DIN EN ISO 1523**  
flash point  
approx.

[°C] 31

### SPECIAL PROPERTIES

Additol XL 123 N serves as additive in solventborne coating systems to increase slip, crack and scratch resistance and to improve flow. Further advantages are the foam breaking effect (without influence on recoatability) and the prevention of pigment flooding.

### SUGGESTED USES

Suitable for radiation curing systems.

Additol XL 123 N prevents the formation of stable foam during manufacture and during application of the coatings. Defoaming is better in polar systems than in non-polar systems. No direct influence on intercoat adhesion and recoatability is observed when the recommended amounts of additive are used.

Additol XL 123 N is particularly effective in two-component polyurethane-coatings based on acrylate and alkyd resins and in stoving alkyd/melamine systems. It is effective in preventing foam formation in critical coating applications such as dipping, curtain coating and airless spraying.

### PROCESSING

Additol XL 123 N can be added to the ready-to-apply paint. For fully effective defoaming it is advantageous to add Additol XL 123 N right at the beginning of paint manufacture.

The recommended amounts for use range between 0.05 - 0.5 % Additol XL 123 N, calculated on total paint.

On account of the large number of possible formulations, the optimum activity should be determined in preliminary trials.

### STORAGE

At temperatures up to 25 °C storage stability packed in original containers amounts to at least 730 days.

### DISTINGUISHING FEATURES

Additol XL 123 N replaces Additol XL 122.

Due to its organic modification, Additol XL 123 N has a significantly stronger defoaming effect in critical systems than Additol XL 122.

